

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Iowa - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Very narrow aisle solutions allow for more space to be dedicated to the storage of goods because less space is required for aisle access. These warehouse configurations are often referred to as warehouse optimization. Warehouse Optimization There are several significant benefits of implementing very narrow aisle warehouse optimization. Using narrow forklift trucks instead of traditional forklifts can enable the warehouse width of the aisles can be lessened to half. Numerous narrow aisle forklifts deliver better stacking heights to increase the storage capacity on a square foot basis. This means that costs are decreased because less warehouse space is necessary for the same amount of stock than if a standard aisle configuration were used. Most urban locations have expensive square footage; therefore, reducing costs is a benefit to warehouses and their business. Warehouse storage can be increased up to eighty percent with careful planning when a narrow aisle width configuration is utilized. This warehouse design creates more rack faces and increased product access. Reduced travel time for storing items and gathering products are some of the key benefits to this warehouse layout as more products are found in an accessible location. Warehouse layouts usually utilize a narrow aisle or very narrow aisle plan. Narrow aisles are measured as those that use fewer than eleven feet of aisle width. These widths reduce even further to roughly 6.5 feet for very narrow aisles. Storage options are greatly increased with these aisle width options. Standard forklifts can have issues with turning in these aisle widths. To meet these challenges, several different types of very narrow forklifts have been specially developed for various types of tasks to allow easier maneuvering in narrow aisle widths. When selecting a forklift for a job application, it is essential to know the aisle dimensions. Taking note of the proper dimensions will save valuable time and money by avoiding the mistake of acquiring a forklift that will not work in the intended application. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access.

**Very Narrow Aisle Forklift Trucks** As these units are mostly powered by electricity, rechargeable batteries are popular for very narrow aisle forklifts. These very narrow aisle trucks are more commonly available as stand-up riders, which helps increase productivity and operator comfort. The most popular kinds of very narrow aisle forklift trucks include turret or swing-mast, end-control riders, order pickers and reach trucks.

**Reach Forklift Trucks** Developed as a kind of rider stacker forklift, the reach forklift trucks can be configured for narrow aisle locations. The reach trucks developed their name from their forward-reaching actions to get a load. The moving mast and the moving carriage are two types of reach trucks. The moving carriage works by raising and lowering the carriage, along with the operator. The moving mast works by raising and lowering the forks along the mast, while the operator stays at ground level. The moving reach truck is typically considered the safest out of the two kinds of reach trucks. These machines rely on a kind of jointed framework known as a pantograph system that enables the operator to place a load or reach the load without moving the machine.

**Order Pickers** Order pickers have been designed and developed specifically for use in picking orders from high, typically hard-to-reach racks. Order pickers are specific for lighter stock items that can be lifted by hand. These order pickers work by lifting the operator up to the level of goods in order to identify and pick the specific item or items necessary to fill an order.

**End-Control Riders** End-control riders are used to pick loads located at floor level and transport the load horizontally, rather than lift or lower loads from various heights.

**Turret or Swing-Mast Forklift** Swing-mast or turret very narrow aisle forklifts feature an articulating swivel mast that pivots. The mast swivels allowing pallets to be placed on either the left or right of the forklift.

**Guided Very Narrow Aisle Trucks** Very narrow aisle forklift trucks can be guided by rail or wire down the aisles. Thanks to the guide rails, the possibility of crashing into racks is greatly reduced. For rail-guided systems, a series of rails are installed

into the floor, on both sides of the aisle, and run along the floor for the length of the aisle, curving around the end of the aisle. The forklift is fitted with special wheel guides that slide into the rails, preventing the forklift from moving outside the rail guards. The wire-guidance system requires that the wires be installed into the floor, along the center of the aisle. Narrow aisle forklifts rely on a wire-guide system to help it communicate with the floor wires. This allows the machine to be steered by the wires, stopping it from traveling outside of the specific location.

**Work Site Considerations** There are a few critical considerations when implementing a very narrow aisle configuration. The narrow aisle units feature tall racking systems. The floor construction and the racks need to be carefully taken into account for everyone's safety. There are four areas which must be meticulously prepared before setting up a racking system and must be continuously monitored and maintained throughout the operation of the warehousing system:

1. The floor must be level;
2. Cracks must be repaired;
3. Load capacity of floor must be appropriate; and
4. The racks must be plumb.

**Level Floor** Because of the height of the racking systems, any slight slope of the floor is likely to negatively affect the plumbness of the racks, especially over time when loads are continuously placed and removed on the racks. Without this foundation of a level floor, the stability of the racks could be jeopardized.

**Crack Repair** When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** The floor needs to meet specific minimum requirements prior to a narrow aisle configuration. Minimum flooring requirements include concrete measuring three thousand psi and rebar distributed evenly three to four inches below the surface. Depending on the configuration and load requirements, extra reinforcements may be necessary.

**Plumb Racks** The racking system is essential to the whole process and needs to be installed properly. If installed improperly, there is a great chance of rack failure. Every rack needs to be plumb to ensure a safe system and work environment. Rack shims are recommended to make sure the racks are plumb within one inch at the thirty-foot rack height. Dangerous racking failure can occur if the above steps are not taken. Such failure is likely to result in costly damage to goods, the warehouse facility, forklifts and, worst of all, employees could be significantly injured or even killed. Because of these reasons, these measures are the most important part of implementing a narrow aisle configuration for warehousing optimization.